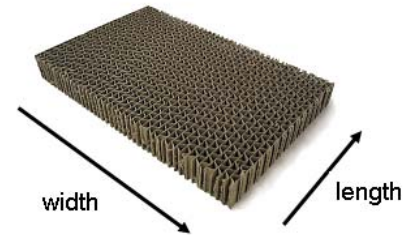


Standard Design

One –sided corrugated cardboard, coalesced into a composite
Flute size A (flute pitch 8 – 9.5 mm, flute height 4,8 – 5,3 mm)
Formatted



2. Optional

Mechanical processing by format sawing, contour cutting, CNC-milling, punching and pressing according customer request and technical feasibility

3 Technical Specifications

3.1 Measurements

	Dimensions		Tolerances	
	rough formatted	formatted	rough formatted	formatted
Length	500 – 3160 mm	50 – 3130 mm	+20/-0 mm	± 3 mm
Width	750 – 1250 mm	50 – 1250 mm	+20/-0 mm	± 3 mm
	1251 – 1540 mm	1251 – 1500 mm	+25/-0 mm	± 5 mm
Thickness	5 – 100 mm		± 0,3 mm	± 0,3 mm

3.2 Weights

Type	Weight	Tolerances
SWAP classic wave (SCW)	57 Kg/m ³	± 15 %
SWAP excellent wave (SEW)	65 Kg/m ³	± 15 %
SWAP ultra wave (SUW)	93 Kg/m ³	± 15 %

3.3 Material Moisture Content

7 - 11 % on delivery ex works

4 Storage Conditions

Temperature: 18 - 25 °C
Humidity: 40 - 55 % relative humidity
Storage information: stacked stocking (horizontally), protected against humidity and heat sources
Guaranteed storage time: 3 months beginning delivery ex works

5 Waste Disposal

Equal to disposal of paper / paperboard

Disclaimer of Warranty

We assume the warranty for a constant and perfect quality of our products according to our terms of sale and delivery, but we reserve ourselves technical changes as well as advancements. Test products, prototypes etc. are excluded.

These specifications, in particular suggestions for the processing and the use of our products, are based on the current status of our knowledge, experiences and scientific investigations. They do not represent a characteristic warranty in the legal sense. Application, use, and processing of the SWAP products occur outside of our controllability and are therefore exclusively our customers' responsibility. The use of processing temperatures above 105 ° C are examine and assess from the processor. We recommend you carry out sufficient tests in order to guarantee the suitability of our products for the designated purpose. A liability, which goes beyond the value of our products, cannot be derived from the present remarks or from our free of charge and noncommittal advisory service.

There is a German and an English version of this document. If questions of interpretation arise, the German version will prevail.

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